# POZNAN UNIVERSITY OF TECHNOLOGY



### EUROPEAN CREDIT TRANSFER AND ACCUMULATION SYSTEM (ECTS)

pl. M. Skłodowskiej-Curie 5, 60-965 Poznań

# **COURSE DESCRIPTION CARD - SYLLABUS**

Course name

**Technological Properties of Plastics** 

Course

Field of study Year/Semester

Materials Science 4/7

Area of study (specialization) Profile of study

general academic

Level of study Course offered in

First-cycle studies polish

Form of study Requirements

full-time elective

**Number of hours** 

Lecture Laboratory classes Other (e.g. online)

15 15

Tutorials Projects/seminars

**Number of credit points** 

3

**Lecturers** 

Responsible for the course/lecturer: Responsible for the course/lecturer:

DSc. Eng. Karol BULA

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Faculty of Mechanical Engineering

Piotrowo 3 st., 60-965 Poznań

## **Prerequisites**

Student should have a basic knowledge of materials science and processing technologies of polymer materials.

# **Course objective**

Student should obtain knowledge about the methods for investigation of the technological properties of polymeric materials and the ability to analyze results in the aspect of their manufacturing and recycling.

# **Course-related learning outcomes**

Knowledge

Student has knowledge about the technological research of polymeric materials.

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Student has detailed knowledge of polymeric materials and their useful properties at the processing stage.

#### Skills

Student is able to obtain information from literature, in particular can describe groups of materials, processes of their production and processing.

Student is able to apply methods of testing engineering materials and operate specialized scientific and research equipment.

Student is able to prepare documented problems in materials engineering, manufacturing technology, materials testing methods.

# Social competences

Student is aware of the non-technical aspects and effects of engineering activities, including its impact on the environment.

### Methods for verifying learning outcomes and assessment criteria

Learning outcomes presented above are verified as follows:

#### Lecture:

Written colloquium at the end of the semester, contains open questions of any kind of presented technologies (credit in case of obtaining at least 50,1% correct answers).

# Laboratory classes:

Every single exercise should be passed by giving the written answer and additional final report on a training. All laboratory exercises must be passed with positive note.

#### **Programme content**

#### Lecture

- 1. Testing methods for evaluation the technological parameters of polymers (powders, pellets).
- 2. Methods used for evaluation of polymer properties in molten state.
- 3. Technological properties of PVC dry-blend methods of characterization .
- 4. Methods for assessing and testing the effect of reprocessing on the structure and properties of polymers.
- 5. Measurement methods of moisture content in bulk polymers and their influence on processing.
- 6. Technological properties of rubber.
- 7. Technological properties of polyester and epoxy resins.

#### Laboratory classes

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- 1. Investigation of shrinkage of injection molede parts.
- 2. Investigation of Barus effect in profile shaping.
- 3. Plastic flow testing in mold shaped in spiral of Archimedes.
- 4. Investigation of gel point during curing process of polyester and epoxy resins.
- 5. Evaluation of time restriction for application of single and multicomponent adhesives.
- 6. Estimation of moisture content in thermoplastic pellets.

# **Teaching methods**

Lecture: multimedia presentation illustrated with examples given on a board.

Laboratory classes: demonstration of machine and equipment operation, performing experiments, solving tasks, discussion, teamwork.

# **Bibliography**

#### Basic

- 1. T. Broniewski , J. Kapko, W. Płaczek, J. Thomalla Metody badań i ocena właściwości tworzyw sztucznych, WNT, Warszawa, 2000.
- 2. K. Wilczyński, Reologia w przetwórstwie tworzyw sztucznych, WNT, Warszawa, 2001.
- 3. J.F. Rabek, Polimery, otrzymywanie, metody badawcze, zatosowanie, Wydawnictwa naukowe PWN, Warszawa, 2013
- 4. P. Penczek, i in., Chemia i technologia żywic epoksydowych, WNT, Warszawa, 2002.
- 5. K. Wilczyński, Przetw. Tworzyw Sztucznych, wyd. Politechnika Warszawska, 2000.
- 6. K. Wilczyński, Przetwórstwo tworzyw sztucznych, Oficyna wydawnicza Politechniki Warszawskiej 2018.
- 7. M. Bernaciak, Klejenie tworzyw sztucznych- wprowadzenie do technologii, podręcznik dla inżynierów, Wyd. AMB Technic 2015.

#### Additional

- 1. J. Czaplicki, Klejenie tworzyw konstrukcyjnych , Wydawn. Kom. I Łączn., Warszawa, 1987.
- 2. B. Antczak, i in., Guma: poradnik inżyniera i technika, WNT, Warszawa, 1981.
- 3. H. Saechtling, Poradnik Tworzyw Sztucznych, Wydawnictwa Naukowo-Techniczne, Warszawa 2007.





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# Breakdown of average student's workload

	Hours	ECTS
Total workload	75	3,0
Classes requiring direct contact with the teacher	50	2,0
Student's own work (literature studies, preparation for laboratory	25	1,0
classes, preparation for colloquium) <sup>1</sup>		

 $<sup>^{\</sup>mbox{\scriptsize 1}}$  delete or add other activities as appropriate